

CATALOG 2009

TENGEN BEARING COMPANY



THRUST SPHERICAL ROLLER BEARINGS
Catalog No. ST1200

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FOREWORD

We would like to thank you for your interest of our catalog 2009, after months of researches and preparations, we are proud to publish this catalog for all our valued customers. We promise we have contributed our best efforts ensuring the correctness, accuracy and completeness of information made available in this catalog. We sincerely hope this publish will help to fill your needs.

The main objective of this catalog is to act as a bearing handbook for bearings substitution from one brand to a product of China. We assure that bearings which are listed in this catalog are within the competitive edge of China market, which means that they are technically established, available in stocks or within the shortest possible delivery lead-time, and lowest requirement of minimum order. Bearing numbers that are not listed in this book might probably available too, please contact us for further information if your bearing numbers are not listed.

The reason why we design this catalog in a way of bearings interchangeability, having few main internationally renowned brands lined up for comparison, is intending to save our customers' hassles when they are looking for bearings substitutions in China. More brands of bearings' numbers will be added for comparison in future version of this catalog. We believe with information published in this book, in cooperation with our professional product consultation, we certainly are the Ease of Buying Solution for you to source from China.

Note:

Relevant information of bearings such as Basic Load Ratings, Speed Ratings, Factor, Bearings Weight and etc... published here are extracted from one manufacturers' catalog, these statistics may not be applicable for all brands of bearings, please use these information for reference purpose only.

ABOUT THE COMPANY

TENGEN Bearing Company is established by a group of people who possess vast experiences, professional knowledge of bearings, and bearings' industrial applications. Most of our managers and engineers have been in the bearings market for over 10 years and now closely tightened up with the Chinese market and being constantly updated about the local market information. This has consequently granted us the exclusive access to the rich market resources from around the China regions, and that enabling us the great advantages in aspect of both cost and quality of products.

Locally in China, we are not only dealing with Chinese bearings. We are also a reseller of most internationally renowned brands of bearings such as SKF, FAG, NSK, TIMKEN and etc... This provides us the capability and greater technical knowledge of bearings exchangeability in China market.

OUR MISSION

“We aim to be one of the most preferred Chinese bearings suppliers to all our customers and potential customers worldwide”

FREQUENTLY APPLIED TECHNICAL DATA OF BEARINGS

Bearings Tolerance Class
Bearings Tolerance Symbols
Tolerance Tables
Bearings Series Symbols
Bearings Supplementary Designations

BEARINGS TOLERANCES CLASSES

Types of Bearings		Tolerance Classes				
Deep Groove Ball Bearings		Normal	Class 6	Class 5	Class 4	Class 2
Angular Contact Ball Bearings		Normal	Class 6	Class 5	Class 4	Class 2
Self-aligning Ball Bearings		Normal	Class 6 equivalent	Class 5 equivalent	—	—
Cylindrical Roller Bearings		Normal	Class 6	Class 5	Class 4	Class 2
Solid Type Needle Roller Bearings		Normal	Class 6	Class 5	Class 4	—
Spherical Roller Bearings		Normal	Class 6 equivalent	Class 5 equivalent	—	—
Thrust Ball Bearings		Normal	Class 6	Class 5	Class 4	—
Spherical Thrust Roller Bearings		Normal	—	—	—	—
Metric-design Tapered Roller Bearings		Normal Class 6X	—	Class 5	Class 4	—
Inch-design Tapered Roller Bearings		ABMA CLASS 4	ABMA CLASS 2	ABMA CLASS 3	ABMA CLASS 0	ABMA CLASS 00
Equivalent standards						
GB/T 307.1 Chinese National Standard		Class 0	Class 6	Class 5	Class 4	Class 2
JIS B1514 Japanese Industrial Standard		Class 0	Class 6	Class 5	Class 4	Class 2
DIN 620 (Deutsches Institut für Normung) German Institute for Standardization		P0	P6	P5	P4	P2
ABMA American Bearing Manufacturers Association	Ball Bearings	ABEC 1	ABEC 3	ABEC 5 (CLASS 5P)	ABEC 7 (CLASS 7P)	ABEC 9 (CLASS 9P)
	Roller Bearings	RBEC 1	RBEC 3	RBEC 5	—	—
	Tapered Roller Bearings	CLASS 4	CLASS 2	CLASS 3	CLASS 0	CLASS 00

Note

1. The most common bearings produced in China are basically Normal Class, in accordance to JIS standard at class zero. (please refer to ISO 492/199/582/ABEC1/GB/T307.1 P0 for detailed requirements of bearings tolerance) You may also obtain detailed bearings tolerance statistics from manufacturers' catalog.
2. Bearings may be produced at Class 6 upon requested by customers for relatively rigid applications. Please contact our sales personnel for detailed information before placing an order.

BEARING TOLERANCES

Symbols of Boundary Dimension and Running Accuracy

d	<i>Nominal bearing bore diameter</i>
Δ_{ds}	<i>Deviation of single bore diameter</i>
Δ_{dmp}	<i>Deviation of mean bore diameter in a single plane</i>
V_{dp}	<i>Variation of mean bore diameter in a single plane</i>
V_{dmp}	<i>Variation of mean bore diameter</i>
B	<i>Nominal inner ring width</i>
Δ_{Bs}	<i>Deviation of single ring width</i>
V_{Bs}	<i>Variation of single ring width</i>
K_{ia}	<i>Radial runout of inner ring of assembled bearing</i>
S_d	<i>Runout of inner ring face to the bore</i>
S_{ia}	<i>Axial runout of end face to inner ring raceway of assembled bearing</i>
S_i / S_e	<i>Variation of washer thickness of (shaft / housing) locating washers</i>
T	<i>Nominal bearing height of a single direction axial bearing</i>
D	<i>Nominal bearing outer diameter</i>
Δ_{Ds}	<i>Deviation of single outer diameter</i>
Δ_{Dmp}	<i>Deviation of mean outer diameter in a single plane</i>
V_{Dp}	<i>Variation of single outer diameter in a single plane</i>
V_{Dmp}	<i>Variation of mean outer diameter</i>
C	<i>Nominal outer ring width</i>
Δ_{Cs}	<i>Deviation of single outer ring width</i>
V_{Cs}	<i>Variation of outer ring width</i>
K_{ea}	<i>Radial runout of outer ring of assembled bearing</i>
S_D	<i>Runout of outer ring outside surface generatrix to the face</i>
S_{ea}	<i>Axial runout of end face to outer ring raceway of assembled bearing</i>

Tolerance Tables (Part 1)

<i>d</i> (mm)		Δ_{dmp} Deviation of Mean Bore Diameter										<i>units</i> : μm	
		Normal		Class 6		Class 5		Class 4		Class 2			
Over	Incl.	High	Low	High	Low	High	Low	High	Low	High	Low		
0.6	2.5	0	-8	0	-7	0	-5	0	-4	0	-2.5		
2.5	10	0	-8	0	-7	0	-5	0	-4	0	-2.5		
10	18	0	-8	0	-7	0	-5	0	-4	0	-2.5		
18	30	0	-10	0	-8	0	-6	0	-5	0	-2.5		
30	50	0	-12	0	-10	0	-8	0	-6	0	-2.5		
50	80	0	-15	0	-12	0	-9	0	-7	0	-4		
80	120	0	-20	0	-15	0	-10	0	-8	0	-5		
120	150	0	-25	0	-18	0	-13	0	-10	0	-7		
150	180	0	-25	0	-18	0	-13	0	-10	0	-7		
180	250	0	-30	0	-22	0	-15	0	-12	0	-8		
250	315	0	-35	0	-25	0	-18	-	-	-	-		
315	400	0	-40	0	-30	0	-23	-	-	-	-		
400	500	0	-45	0	-35	-	-	-	-	-	-		
500	630	0	-50	0	-40	-	-	-	-	-	-		
630	800	0	-75	-	-	-	-	-	-	-	-		
800	1,000	0	-100	-	-	-	-	-	-	-	-		
1,000	1,250	0	-125	-	-	-	-	-	-	-	-		
1,250	1,600	0	-160	-	-	-	-	-	-	-	-		
1,600	2,000	0	-200	-	-	-	-	-	-	-	-		

<i>d</i> (mm)		V_{dmp} Variation of Mean Bore Diameter					Δ_{Bs} (or Δ_{Cs}) Deviation of Single (Outer) Ring Width												<i>units</i> : μm	
		Normal	Class 6	Class 5	Class 4	Class 2	Single Bearing						Combined Bearings							
							Normal Class 6		Class 5 Class 4		Class 2		Normal Class 6		Class 5 Class 4		Class 2			
Over	Incl.	Max	Max	Max	Max	Max	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low		
0.6	2.5	6	5	3	2	1.5	0	-40	0	-40	0	-40	-	-	0	-250	0	-250	0	-250
2.5	10	6	5	3	2	1.5	0	-120	0	-40	0	-40	0	-250	0	-250	0	-250	0	-250
10	18	6	5	3	2	1.5	0	-120	0	-80	0	-80	0	-250	0	-250	0	-250	0	-250
18	30	8	6	3	2.5	1.5	0	-120	0	-120	0	-120	0	-250	0	-250	0	-250	0	-250
30	50	9	8	4	3	1.5	0	-120	0	-120	0	-120	0	-250	0	-250	0	-250	0	-250
50	80	11	9	5	3.5	2	0	-150	0	-150	0	-150	0	-380	0	-250	0	-250	0	-250
80	120	15	11	5	4	2.5	0	-200	0	-200	0	-380	0	-380	0	-380	0	-380	0	-380
120	150	19	14	7	5	3.5	0	-250	0	-250	0	-250	0	-500	0	-380	0	-380	0	-380
150	180	19	14	7	5	3.5	0	-250	0	-250	0	-250	0	-500	0	-380	0	-380	0	-380
180	250	23	17	8	6	4	0	-300	0	-300	0	-300	0	-500	0	-500	0	-500	0	-500
250	315	26	19	9	-	-	0	-350	0	-350	-	-	0	-500	0	-500	-	-	-	-
315	400	30	23	12	-	-	0	-400	0	-400	-	-	0	-630	0	-630	-	-	-	-
400	500	34	26	-	-	-	0	-450	-	-	-	-	-	-	-	-	-	-	-	-
500	630	38	30	-	-	-	0	-500	-	-	-	-	-	-	-	-	-	-	-	-
630	800	-	-	-	-	-	0	-750	-	-	-	-	-	-	-	-	-	-	-	-
800	1,000	-	-	-	-	-	0	-1,000	-	-	-	-	-	-	-	-	-	-	-	-
1,000	1,250	-	-	-	-	-	0	-1,250	-	-	-	-	-	-	-	-	-	-	-	-
1,250	1,600	-	-	-	-	-	0	-1,600	-	-	-	-	-	-	-	-	-	-	-	-
1,600	2,000	-	-	-	-	-	0	-2,000	-	-	-	-	-	-	-	-	-	-	-	-

Tolerance Tables (Part 2)

<i>units : μm</i>		K_{ia} Radial runout of inner ring of assembled bearing					S_d Runout of inner ring face to the bore			S_{ia} Axial runout of end face to inner ring raceway of assembled bearing		
		Class 0	Class 6	Class 5	Class 4	Class 2	Class 5	Class 4	Class 2	Class 5	Class 4	Class 2
Over	Incl	Max	Max	Max	Max	Max	Max	Max	Max	Max	Max	Max
0.6	2.5	10	5	4	2.5	1.5	7	3	1.5	7	3	1.5
2.5	10	10	6	4	2.5	1.5	7	3	1.5	7	3	1.5
10	18	10	7	4	2.5	1.5	7	3	1.5	7	3	1.5
18	30	13	8	4	3	2.5	8	4	1.5	8	4	2.5
30	50	15	10	5	4	2.5	8	4	1.5	8	4	2.5
50	80	20	10	5	4	2.5	8	5	1.5	8	5	2.5
80	120	25	13	6	5	2.5	9	5	2.5	9	5	2.5
120	150	30	18	8	6	2.5	10	6	2.5	10	7	2.5
150	180	30	18	8	6	5	10	6	4	10	7	5
180	250	40	20	10	8	5	11	7	5	13	8	5
250	315	50	25	13	-	-	13	-	-	15	-	-
315	400	60	30	15	-	-	15	-	-	20	-	-
400	500	65	35	-	-	-	-	-	-	-	-	-
500	630	70	40	-	-	-	-	-	-	-	-	-
630	800	80	-	-	-	-	-	-	-	-	-	-
800	1,000	90	-	-	-	-	-	-	-	-	-	-
1,000	1,250	100	-	-	-	-	-	-	-	-	-	-
1,250	1,600	120	-	-	-	-	-	-	-	-	-	-
1,600	2,000	140	-	-	-	-	-	-	-	-	-	-

<i>D (mm)</i>		Δ_{Dmp} Deviation of mean outer diameter in a single plane										<i>units : μm</i>	
		Normal		Class 6		Class 5		Class 4		Class 2		High	Low
		High	Low	High	Low	High	Low	High	Low	High	Low		
2.5	Incl. 6	0	-8	0	-7	0	-5	0	-4	0	-2.5		
6	18	0	-8	0	-7	0	-5	0	-4	0	-2.5		
18	30	0	-9	0	-8	0	-6	0	-5	0	-4		
30	50	0	-11	0	-9	0	-7	0	-6	0	-4		
50	80	0	-13	0	-11	0	-9	0	-7	0	-4		
80	120	0	-15	0	-13	0	-10	0	-8	0	-5		
120	150	0	-18	0	-15	0	-11	0	-9	0	-5		
150	180	0	-25	0	-18	0	-13	0	-10	0	-7		
180	250	0	-30	0	-20	0	-15	0	-11	0	-8		
250	315	0	-35	0	-25	0	-18	0	-13	0	-8		
315	400	0	-40	0	-28	0	-20	0	-15	0	-10		
400	500	0	-45	0	-33	0	-23	-	-	-	-		
500	630	0	-50	0	-38	0	-28	-	-	-	-		
630	800	0	-75	0	-45	0	-35	-	-	-	-		
800	1,000	0	-100	0	-60	-	-	-	-	-	-		
1,000	1,250	0	-125	-	-	-	-	-	-	-	-		
1,250	1,600	0	-160	-	-	-	-	-	-	-	-		
1,600	2,000	0	-200	-	-	-	-	-	-	-	-		
2,000	2,500	0	-250	-	-	-	-	-	-	-	-		

Tolerance Tables (Part 3)

<i>units : μm</i>		Δ_{Dmp}					K_{ea}					S_D		
		Deviation of mean outer diameter in a single plane					Radial runout of outer ring of assembled bearing					Runout of outer ring outside surface generatrix to the face		
		<i>D</i> (mm)		Normal	Class 6	Class 5	Class 4	Class 2	Normal	Class 6	Class 5	Class 4	Class 2	Class 5
Over	Incl.	Max	Max	Max	Max	Max	Max	Max	Max	Max	Max	Max	Max	Max
2.5	6	6	5	3	2	1.5	15	8	5	3	1.5	8	4	1.5
6	18	6	5	3	2	1.5	15	8	5	3	1.5	8	4	1.5
18	30	7	6	3	2.5	2	15	9	6	4	2.5	8	4	1.5
30	50	8	7	4	3	2	20	10	7	5	2.5	8	4	1.5
50	80	10	8	5	3.5	2	25	13	8	5	4	8	4	1.5
80	120	11	10	5	4	2.5	35	18	10	6	5	9	5	2.5
120	150	14	11	6	5	2.5	40	20	11	7	5	10	5	2.5
150	180	19	14	7	5	3.5	45	23	13	8	5	10	5	2.5
180	250	23	15	8	6	4	50	25	15	10	7	11	7	4
250	315	26	19	9	7	4	60	30	18	11	7	13	8	5
315	400	30	21	10	8	5	70	35	20	13	8	13	10	7
400	500	34	25	12	-	-	80	40	23	-	-	15	-	-
500	630	38	29	14	-	-	100	50	25	-	-	18	-	-
630	800	55	34	18	-	-	120	60	30	-	-	20	-	-
800	1,000	75	45	-	-	-	140	75	-	-	-	-	-	-
1,000	1,250	-	-	-	-	-	160	-	-	-	-	-	-	-
1,250	1,600	-	-	-	-	-	190	-	-	-	-	-	-	-
1,600	2,000	-	-	-	-	-	220	-	-	-	-	-	-	-
2,000	2,500	-	-	-	-	-	250	-	-	-	-	-	-	-

<i>units : μm</i>		S_{ea}			V_{Cs}		
		Axial runout of end face to outer ring raceway of assembled bearing			Variation of outer ring width		
		<i>D</i> (mm)		Class 5	Class 4	Class 2	Class 5
Over	Incl.	Max	Max	Max	Max	Max	Max
2.5	6	8	5	1.5	5	2.5	1.5
6	18	8	5	1.5	5	2.5	1.5
18	30	8	5	2.5	5	2.5	1.5
30	50	8	5	2.5	5	2.5	1.5
50	80	10	5	4	6	3	1.5
80	120	11	6	5	8	4	2.5
120	150	13	7	5	8	5	2.5
150	180	14	8	5	8	5	2.5
180	250	15	10	7	10	7	4
250	315	18	10	7	11	7	5
315	400	20	13	8	13	8	7
400	500	23	-	-	15	-	-
500	630	25	-	-	18	-	-
630	800	30	-	-	20	-	-
800	1,000	-	-	-	-	-	-
1,000	1,250	-	-	-	-	-	-
1,250	1,600	-	-	-	-	-	-
1,600	2,000	-	-	-	-	-	-
2,000	2,500	-	-	-	-	-	-

BEARINGS SERIES SYMBOLS

Types of Bearings	Bearing Series Symbols	Symbols Type	Dimension Symbols		Types of Bearings	Bearing Series Symbols	Symbols Type	Dimension Symbols		
			Width or Height Symbols	Symbols				Width or Height Symbols	Symbols	
Single-Row Deep Groove Ball Bearings	68	6	(1)	8	Single-Row Cylindrical Roller Bearings	NU10	NU	1	0	
	69	6	(1)	9		NU2	NU	(0)	2	
	60	6	(1)	0		NU22	NU	2	2	
	62	6	(0)	2		NU3	NU	(0)	3	
	63	6	(0)	3		NU23	NU	2	3	
Single Row Angular Contact Ball Bearings	79	7	(1)	9		NU4	NU	(0)	4	
	70	7	(1)	0		NJ2	NJ	(0)	2	
	72	7	(0)	2		NJ22	NJ	2	2	
	73	7	(0)	3		NJ3	NJ	(0)	3	
Self-Aligning Ball Bearings	12	1	(0)	2		NJ23	NJ	2	3	
	13	1	(0)	3		NJ4	NJ	(0)	4	
	22	(1)	2	2		NUP2	NUP	(0)	2	
	23	(1)	2	3		NUP22	NUP	2	2	
Spherical Roller Bearings	230	2	3	0		NUP3	NUP	(0)	3	
	231	2	3	1		NUP23	NUP	2	3	
	222	2	2	2		NUP4	NUP	(0)	4	
	232	2	3	2		N10	N	1	0	
	213(1)	2	0	3		N2	N	(0)	2	
	223	2	2	3		N3	N	(0)	3	
Thrust Ball Bearings	511	5	1	1		N4	N	(0)	4	
	512	5	1	2		NF2	NF	(0)	2	
	513	5	1	3		NF3	NF	(0)	3	
	514	5	1	4		NF4	NF	(0)	4	
	522	5	2	2		Double Row Cylindrical Roller Bearing	NNU49	NNU	4	9
	523	5	2	3			NN30	NNU	3	0
	524	5	2	4	Thrust Spherical Roller Bearings	292	2	9	2	
Taper Roller Bearings	329	3	2	9		293	2	9	3	
	320	3	2	0		294	2	9	4	
	330	3	3	0	Needle Roller Bearings	NA48	N/A	4	8	
	331	3	3	1		NA49	N/A	4	9	
	302	3	0	2		NA59	N/A	5	9	
	322	3	2	2		NA69	N/A	6	9	
	332	3	3	2	Note Numbers in "()" are normally omitted from the bearing numbers.					
	303	3	0	3						
	323	3	2	3						

BEARINGS SUPPLEMENTARY DESIGNATIONS

Frequently Used Suffixes of Bearing Numbers

Attribute	Supplementary Designation			
	Local	SKF	FAG	NSK
Contact Angle Symbol				
Standard contact angle of 30°	A			A
Standard contact angle of 25°	A5	ACD	E	A5
Standard contact angle of 40°	B	B	B	B
Standard contact angle of 15°	C	CD	C	C
Contact angle about 20° (only applied to Tapered Roller Bearings)	C			C
Contact angle about 28° (only applied to Tapered Roller Bearings)	D			D
Internal Design Symbol				
Internal design differs from standard	A	A	A	A
Smaller diameter of outer ring raceway, contact angle, and outer ring width of tapered roller bearings conform to ISO 355	J	X/Q	X	J
Material Symbol				
Case-hardened steel used in rings, rolling elements	G			G
Stainless steel used in rings, rolling elements	H		Z	H
Cage Symbol				
Machined brass cage	M	M	M	M
Synthetic resin cage	T	TN9	TV	T
Pressed steel cage	W	F	F	W
Without cage	V	V	V	V
External Features – Seals, Shields Symbol				
Shield on one side only	Z / ZS	Z	ZR	Z / ZS
Shield on both sides	ZZ / ZZS	2Z	2ZR	ZZ / ZZS
Contact rubber seal on one side only	D / DU	RS	RSR	D / DU
Contact rubber shield on both sides	DD / DDU	2RS	2RSR	DD / DDU
Non-contact rubber seal on one side only	V	RZ		V
Non-contact rubber seal on both sides	VV	2RZ		VV
Rings Design Symbol				
Tapered bore of inner ring (Taper 1:12)	K	K	K	K
Tapered bore of inner ring (Taper 1:30)	K30	K30	K30	K30
Notch or lubricating groove ring	E	E	E	E
Lubricating groove in outside surface and holes in outer ring	E4	E	S	E4
Snap ring groove in outer ring	N	N	N	N
Snap ring groove with snap ring in outer ring	NR	NR	NR	NR
Bearing Arrangement Symbol				
Back to back arrangement	DB	DB	UA	DB
Face to face arrangement	DF	DF	UO	DF
Tandem arrangement	DT	DT	UL	DT
Internal Clearance Symbol				
Clearance less than C2	C1	C1	C1	C1
Clearance less than CN	C2	C2	C2	C2
CN Clearance	CN	C0	C0	CN
Clearance greater than CN	C3	C3	C3	C3
Clearance greater than C3	C4	C4	C4	C4
Clearance greater than C4	C5	C5	C5	C5
Tolerance Class Symbol				
ISO normal (P0 is usually omitted from the bearing numbers)	P0	P0	P0	P0
ISO Class 6	P6	P6	P6	P6
ISO Class 5	P5	P5	P5	P5
ISO Class 4	P4	P4	P4	P4
ISO Class 2	P2			P2
Special Specification Symbol				
Working temperature lower than 150°C	X26	S0	S0	X26
Working temperature lower than 200°C	X28	S1	S1	X28
Working temperature lower than 250°C	X29	S2	S2	X29
Dimensional stabilizing treatment working temperature lower than 200°C	S11	S1	S1	S11

COMPETITIVE PRODUCTS & PRODUCTS GALLERY

COMPETITIVE PRODUCTS LIST

Below listed products are technically established, available in stock or within the shortest possible delivery lead-time, and lowest requirement of minimum order. Please contact us if you are looking for something out of the list.

Deep Groove Ball Bearings

- Single Row Deep Groove Ball Bearings
- Double Row Deep Groove Ball Bearings

Angular Contact Ball Bearings

- Single Row Angular Contact Ball Bearings
- Double Row Angular Contact Ball Bearings
- Four Point Contact Ball Bearings

Self-Aligning Ball Bearings

Spherical Roller Bearings

Thrust Ball Bearings

- Single Direction Thrust Ball Bearings
- Double Direction Thrust Ball Bearings

Thrust Spherical Roller Bearings

Cylindrical Roller Bearings

- Single Row Cylindrical Roller Bearings
- Double Row Cylindrical Roller Bearings
- Full Complement Type Cylindrical Roller Bearings
 - Full Complement Type Single Row Cylindrical Roller Bearings
 - Full Complement Type Double Row Cylindrical Roller Bearings

Tapered Roller Bearings

- Single Row Tapered Roller Bearings
- Double Row Tapered Roller Bearings

Needle Roller Bearings

- Needle Rollers & Cage Assemblies
- Drawn Cup Needle Roller Bearings
- Solid Needle Roller Bearings
- Cam Rollers
- Cam Followers

High Precision Bearings

- High Precision Angular Contact Ball Bearings
- Single Row High Precision Cylindrical Roller Bearings
- Double Row High Precision Cylindrical Roller Bearings

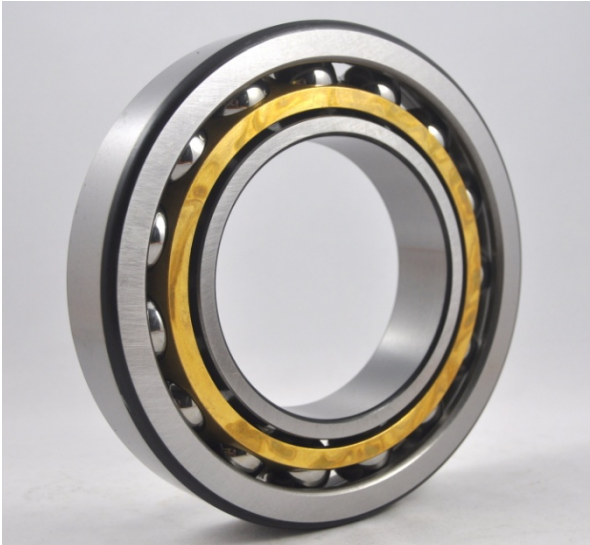
Bearing Units

- Pillow Type Units
 - UCP Series
 - UKT Series
- Square Four Bolt Flange Type Units
 - UCF Series
 - UKF Series
- Oval Flange Type Units
 - UCFL Series
 - UKFL Series
- Round Flange Cartridge Type Units
 - UCFC Series
 - UKFC Series
- Take Up Type Units
 - UCT Series
 - UKT Series
- Ball Bearing Inserts
 - UC, SB, SU Series
 - NA Series
 - ER, RB Series

PRODUCTS GALLERY



DEEP GROOVE BALL BEARINGS



ANGULAR CONTACT BALL BEARINGS



SELF-ALIGNING BALL BEARINGS



SPHERICAL ROLLER BEARINGS



THRUST BALL BEARINGS



THRUST SPHERICAL ROLLER BEARINGS



CYLINDRICAL ROLLER BEARINGS



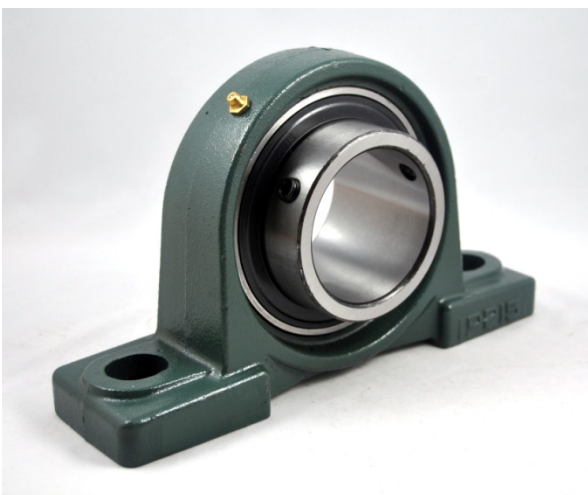
TAPERED ROLLER BEARINGS



NEEDLE ROLLER BEARINGS



HIGH PRECISION BEARINGS

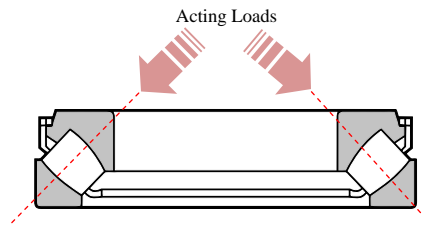
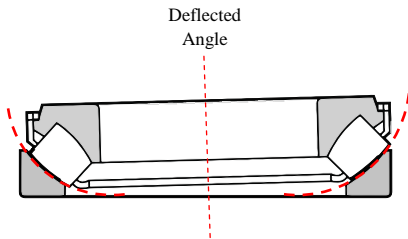
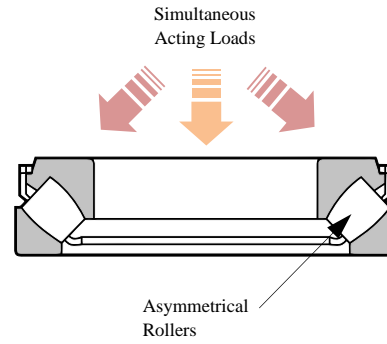


BEARING UNITS

BEARING TABLES

THRUST SPHERICAL ROLLER BEARINGS

Thrust spherical roller bearings are most suitable for applications of radial loads and simultaneously acting axial loads. The loads of the bearings are transmitted from raceway to another at a certain angle to the bearing axis. Self-aligning capability is the most important feature and characteristic of thrust spherical roller bearings, the bearings are insensitive to misalignment or deflection of shaft relatively to the bearing center. Thrust spherical roller bearings are designed with large numbers of asymmetrical or barrel rollers, and specially designed raceway with an optimized conformity, so that they are mostly used to support very heavy axial loads under a considerably high speed operations.



THRUST SPHERICAL ROLLER BEARINGS

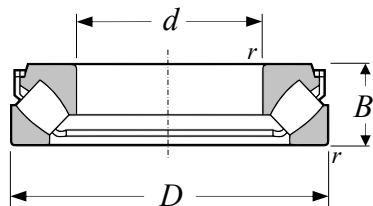


Table 65
Bore Diameter 60mm - 320mm

Principal Dimensions			Basic Load Ratings		Speed Ratings		Mass	Designations			
d	D	B	Dynamic	Static	Ref. Speed	Limiting Speed		Local	SKF	FAG	NSK
mm			C	C ₀	r/min		kg				
60	130	42	390	915	2800	5000	2.6	29412	29412 E	29412 E1	29412
65	140	45	455	1080	2600	4800	3.2	29413	29413 E	29413 E1	29413
70	150	48	520	1250	2400	4300	3.9	29414	29414 E	29414 E1	29414
75	160	51	600	1430	2400	4000	4.7	29415	29415 E	29415 E1	29415
80	170	54	670	1630	2200	3800	5.6	29416	29416 E	29416 E1	29416
85	150	39	380	1060	2400	4000	2.75	29317	29317 E	29317 E1	29317
85	180	58	735	1800	2000	3600	6.75	29417	29417 E	29417 E1	29417
90	155	39	400	1080	2400	4000	2.85	29318	29318 E	29318 E1	29318
90	190	60	815	2000	1900	3400	7.75	29418	29418 E	29418 E1	29418
100	170	42	465	1290	2200	3600	3.65	29320	29320 E	29320 E1	29320
100	210	67	980	2500	1700	3000	10.5	29420	29420 E	29420 E1	29420
110	190	48	610	1730	1900	3200	5.3	29322	29322 E	29322 E1	29322
110	230	73	1180	3000	1600	2800	13.5	29422	29422 E	29422 E1	29422
120	210	54	765	2120	1700	2800	7.35	29324	29324 E	29324 E1	29324
120	250	78	1370	3450	1500	2600	17.5	29424	29424 E	29424 E1	29424
130	225	58	865	2500	1600	2600	9	29326	29326 E	29326 E1	29326
130	270	85	1560	4050	1300	2400	22	29426	29426 E	29426 E1	29426
140	240	60	980	2850	1500	2600	10.5	29328	29328 E	29328 E1	29328
140	280	85	1630	4300	1300	2400	23	29428	29428 E	29428 E1	29428
150	215	39	408	1600	1800	2800	4.3	29230	29230 E	29230 E1	29230
150	250	60	1000	2850	1500	2400	11	29330	29330 E	29330 E1	29330
150	300	90	1860	5100	1200	2200	28	29430	29430 E	29430 E1	29430
160	270	67	1180	3450	1300	2200	14.5	29332	29332 E	29332 E1	29332
160	320	95	2080	5600	1100	2000	33.5	29432	29432 E	29432 E1	29432
170	280	67	1200	3550	1300	2200	15	29334	29334 E	29334 E1	29334
170	340	103	2360	6550	1100	1900	44.5	29434	29434 E	29434 E1	29434
180	250	42	495	2040	1600	2600	5.8	29236 E	29236 E	29236 E1	29236 E
180	300	73	1430	4300	1200	2000	19.5	29336	29336 E	29336 E1	29336
180	360	109	2600	7350	1000	1800	52.5	29436	29436 E	29436 E1	29436
190	320	78	1630	4750	1100	1900	23.5	29338	29338 E	29338 E1	29338
190	380	115	2850	8000	950	1700	60.5	29438	29438 E	29438 E1	29438
200	280	48	656	2650	1400	2200	9.3	29240 E	29240 E	29240 E1	29240 E
200	340	85	1860	5500	1000	1700	29.5	29340	29340 E	29340 E1	29340
200	400	122	3200	9000	850	1600	72	29440	29440 E	29440 E1	29440
220	300	48	690	3000	1300	2200	10	29244 E	29244 E	29244 E1	29244 E
220	360	85	2000	6300	1000	1700	33.5	29344	29344 E	29344 E1	29344
220	420	122	3350	9650	850	1500	75	29444	29444 E	29444 E1	29444
240	340	60	799	3450	1100	1800	16.5	29248	29248	29248	29248
240	380	85	2040	6550	1000	1600	35.5	29348	29348 E	29348 E1	29348
240	440	122	3400	10200	850	1500	80	29448	29448 E	29448 E1	29448
260	360	60	817	3650	1100	1700	18.5	29252	29252	29252	29252
260	420	95	2550	8300	850	1400	49	29352	29352 E	29352 E1	29352
260	480	132	4050	12900	750	1300	105	29452	29452 E	29452 E1	29452
280	380	60	863	4000	1000	1700	19.5	29256	29256	29256	29256
280	440	95	2550	8650	850	1400	53	29356	29356 E	29356 E1	29356
280	520	145	4900	15300	670	1200	135	29456	29456 E	29456 E1	29456
300	420	73	1070	4800	900	1400	30.5	29260	29260	29260	29260
300	480	109	3100	10600	750	1200	75	29360	29360 E	29360 E1	29360
300	540	145	4310	16600	600	1200	140	29460 E	29460 E	29460 E1	29460 E
320	440	73	1110	5100	850	1400	33	29264	29264	29264	29264

THRUST SPHERICAL ROLLER BEARINGS

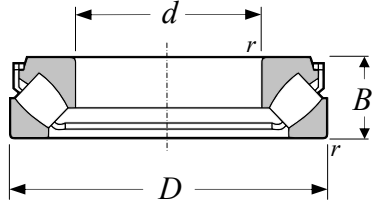


Table 66
Bore Diameter 320mm - 850mm

Principal Dimensions			Basic Load Ratings		Speed Ratings		Mass	Designations			
d	D	B	Dynamic	Static	Ref. Speed	Limiting Speed		Local	SKF	FAG	NSK
mm			C	C ₀	r/min		kg				
320	500	109	3350	11200	750	1200	78	29364	29364 E	29364 E1	29364
320	580	155	4950	19000	560	1100	175	29464 E	29464 E	29464 E1	29464 E
340	460	73	1130	5400	850	1300	33.5	29268	29268	29268	29268
340	540	122	2710	11000	600	1100	105	29368	29368	29368	29368
340	620	170	5750	22400	500	1000	220	29468 E	29468 E	29468 E1	29468 E
360	500	85	1460	6800	750	1200	52	29272	29272	29272	29272
360	560	122	2760	11600	600	1100	110	29372	29372	29372	29372
360	640	170	5350	21200	500	950	230	29472 M	29472 EM	29472 E1.MB	29472 M
380	520	85	1580	7650	700	1100	53	29276	29276	29276	29276
380	600	132	3340	14000	530	1000	140	29376	29376	29376	29376
380	670	175	5870	24000	480	900	260	29476 M	29476 EM	29476 E1.MB	29476 M
400	540	85	1610	8000	700	1100	55.5	29280	29280	29280	29280
400	620	132	3450	14600	530	950	150	29380	29380	29380	29380
400	710	185	6560	26500	450	850	310	29480 M	29480 EM	29480 E1.MB	29480 M
420	580	95	1990	9800	630	1000	75.5	29284	29284	29284	29284
420	650	140	3740	16000	500	900	170	29384	29384	29384	29384
420	730	185	6730	27500	430	850	325	29484 M	29484 EM	29484 E1.MB	29484 M
440	600	95	2070	10400	630	1000	78	29288	29288	29288	29288
440	680	145	4490	19300	480	850	180	29388 M	29388 EM	29388 E1.MB	29388 M
440	780	206	7820	32000	380	750	410	29488 M	29488 EM	29488 E1.MB	29488 M
460	620	95	2070	10600	600	950	81	29292	29292	29292	29292
460	710	150	4310	19000	450	800	215	29392	29392	29392	29392
460	800	206	7990	33500	380	750	425	29492 M	29492 EM	29492 E1.MB	29492 M
480	650	103	2350	11800	560	900	98	29296	29296	29296	29296
480	730	150	4370	19600	450	800	220	29396	29396	29396	29396
480	850	224	9550	39000	340	670	550	29496 M	29496 EM	29496 E1.MB	29496 M
500	670	103	2390	12500	560	900	100	292/500	292/500	292/500	292/500
500	750	150	4490	20400	430	800	235	293/500	293/500	293/500	293/500
500	870	224	9370	40000	340	670	560	294/500 M	294/500 EM	294/500 E1.MB	294/500 M
530	710	109	3110	15300	530	850	115	292/530 M	292/530 EM	292/530 E1.MB	292/530 M
530	800	160	5230	23600	400	750	270	293/530	293/530	293/530	293/530
530	920	236	10500	44000	320	630	650	294/530 M	294/530 EM	294/530 E1.MB	294/530 M
560	750	115	2990	16000	480	800	140	292/560	292/560	292/560	292/560
560	980	250	12000	51000	300	560	810	294/560 M	294/560 EM	294/560 E1.MB	294/560 M
600	800	122	3740	18600	450	700	170	292/600 M	292/600 EM	292/600 E1.MB	292/600 M
600	1030	258	13100	56000	280	530	845	294/600 M	294/600 EM	294/600 E1.MB	294/600 M
630	850	132	4770	23600	400	670	210	292/630 M	292/630 EM	292/630 E1.MB	292/630 M
630	950	190	8450	38000	320	600	485	293/630 M	293/630 EM	293/630 E1.MB	293/630 M
630	1090	280	14400	62000	260	500	1040	294/630 M	294/630 EM	294/630 E1.MB	294/630 M
670	900	140	4200	22800	380	630	255	292/670	292/670	292/670	292/670
670	1150	290	15400	68000	240	450	1210	294/670 M	294/670 EM	294/670 E1.MB	294/670 M
710	1060	212	9950	45500	280	500	660	293/710 M	293/710 EM	293/710 E1.MB	293/710 M
710	1220	308	17600	76500	220	430	1500	294/710 E	294/710 EF	294/710 E1	294/710 E
750	1000	150	6100	31000	340	560	325	292/750 M	292/750 EM	292/750 E1.MB	292/750 M
750	1120	224	9370	45000	260	480	770	293/750	293/750	293/750	293/750
750	1280	315	18700	85000	200	400	1650	294/750 E	294/750 EF	294/750 E1	294/750 E
800	1060	155	6560	34500	320	530	380	292/800 M	292/800 EM	292/800 E1.MB	292/800 M
800	1180	230	9950	49000	240	450	865	293/800	293/800	293/800	293/800
800	1360	335	20200	93000	190	360	2025	294/800 E	294/800 EF	294/800 E1	294/800 E
850	1120	160	6730	36000	300	500	425	292/850 M	292/850 EM	292/850 E1.MB	292/850 M

THRUST SPHERICAL ROLLER BEARINGS

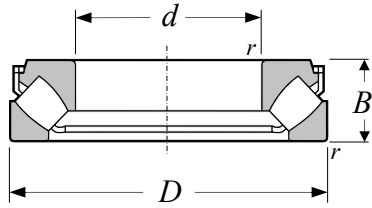


Table 67
Bore Diameter 850mm - 1600mm

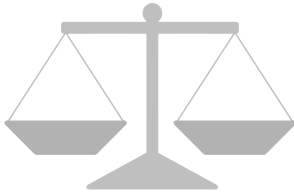
Principal Dimensions			Basic Load Ratings		Speed Ratings		Mass	Designations			
d	D	B	Dynamic	Static	Ref. Speed	Limiting Speed		Local	SKF	FAG	NSK
mm			C	C ₀	r/min		kg				
850	1440	354	23900	108000	170	340	2390	294/850 E	294/850 EF	294/850 E1	294/850 E
900	1520	372	26700	122000	160	300	2650	294/900 E	294/900 EF	294/900 E1	294/900 E
950	1250	180	8280	45500	260	430	600	292/950 M	292/950 EM	292/950 E1.MB	292/950 M
950	1600	390	28200	132000	140	280	3065	294/950 E	294/950 EF	294/950 E1	294/950 E
1060	1400	206	10500	58500	220	360	860	292/1060 E	292/1060 EF	292/1060 E1	292/1060 E
1060	1770	426	33400	156000	120	240	4280	294/1060 E	294/1060 EF	294/1060 E1	294/1060 E
1180	1520	206	10900	64000	220	340	950	292/1180 E	292/1180 EF	292/1180 E1	292/1180 E
1250	1800	330	24800	129000	130	240	2770	293/1250 E	293/1250 EF	293/1250 E1	293/1250 E
1600	2280	408	36800	200000	90	160	5375	293/1600 E	293/1600 EF	293/1600 E1	293/1600 E

APPENDICES CONTENTS

Conversion Tables, [N - kgf] [kg - lb] [inch - mm]

Tolerance Tables for Shaft Diameters

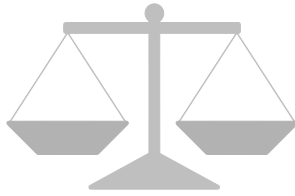
Tolerance Tables for Housing Bore Diameters



CONVERSION TABLE [N-kgf] [kg-lb]

<i>N</i>	-	<i>kgf</i>	<i>N</i>	-	<i>kgf</i>
9.8066	1	0.1020	500.14	51	5.2006
19.613	2	0.2039	509.95	52	5.3025
29.420	3	0.3059	519.75	53	5.4045
39.227	4	0.4079	529.56	54	5.5065
49.033	5	0.5099	539.37	55	5.6084
58.840	6	0.6118	549.17	56	5.7104
68.647	7	0.7138	558.98	57	5.8124
78.453	8	0.8158	568.79	58	5.9144
88.260	9	0.9177	578.59	59	6.0163
98.066	10	1.0197	588.40	60	6.1183
107.87	11	1.1217	598.21	61	6.2203
117.68	12	1.2237	608.01	62	6.3222
127.49	13	1.3256	617.82	63	6.4242
137.29	14	1.4276	627.63	64	6.5262
147.10	15	1.5296	637.43	65	6.6282
156.91	16	1.6315	647.24	66	6.7301
166.71	17	1.7335	657.05	67	6.8321
176.52	18	1.8355	666.85	68	6.9341
186.33	19	1.9375	676.66	69	7.0360
196.13	20	2.0394	686.47	70	7.1380
205.94	21	2.1414	696.27	71	7.2400
215.75	22	2.2434	706.08	72	7.3420
225.55	23	2.3453	715.89	73	7.4439
235.36	24	2.4473	725.69	74	7.5459
245.17	25	2.5493	735.50	75	7.6479
254.97	26	2.6513	745.31	76	7.7498
264.78	27	2.7532	755.11	77	7.8518
274.59	28	2.8552	764.92	78	7.9538
284.39	29	2.9572	774.73	79	8.0558
294.20	30	3.0591	784.53	80	8.1577
304.01	31	3.1611	794.34	81	8.2597
313.81	32	3.2631	804.15	82	8.3617
323.62	33	3.3651	813.95	83	8.4636
333.43	34	3.4670	823.76	84	8.5656
343.23	35	3.5690	833.57	85	8.6676
353.04	36	3.6710	843.37	86	8.7696
362.85	37	3.7729	853.18	87	8.8715
372.65	38	3.8749	862.99	88	8.9735
382.46	39	3.9769	872.79	89	9.0755
392.27	40	4.0789	882.60	90	9.1774
402.07	41	4.1808	892.41	91	9.2794
411.88	42	4.2828	902.21	92	9.3814
421.69	43	4.3848	912.02	93	9.4834
431.49	44	4.4868	921.83	94	9.5853
441.30	45	4.5887	931.63	95	9.6873
451.11	46	4.6907	941.44	96	9.7893
460.91	47	4.7927	951.25	97	9.8912
470.72	48	4.8946	961.05	98	9.9932
480.53	49	4.9966	970.86	99	10.095
490.33	50	5.0986	980.07	100	10.197

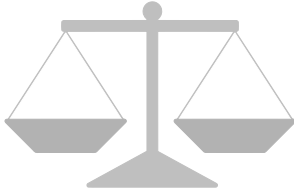
<i>kg</i>	-	<i>lb</i>	<i>kg</i>	-	<i>lb</i>
0.454	1	2.205	23.133	51	112.44
0.907	2	4.409	23.587	52	114.64
1.361	3	6.614	24.040	53	116.84
1.814	4	8.818	24.494	54	119.05
2.268	5	11.023	24.948	55	121.25
2.722	6	13.228	25.401	56	123.46
3.175	7	15.432	25.855	57	125.66
3.629	8	17.637	26.308	58	127.87
4.082	9	19.842	26.762	59	130.07
4.536	10	22.046	27.216	60	132.28
4.990	11	24.251	27.669	61	134.48
5.443	12	26.455	28.123	62	136.69
5.897	13	28.660	28.576	63	138.89
6.350	14	30.865	29.030	64	141.10
6.804	15	33.069	29.484	65	143.30
7.257	16	35.274	29.937	66	145.51
7.711	17	37.479	30.391	67	147.71
8.165	18	39.683	30.844	68	149.91
8.618	19	41.888	31.298	69	152.12
9.072	20	44.092	31.751	70	154.32
9.525	21	46.297	32.205	71	156.53
9.979	22	48.502	32.659	72	158.73
10.433	23	50.706	33.112	73	160.94
10.886	24	52.911	33.566	74	163.14
11.340	25	55.116	34.019	75	165.35
11.793	26	57.320	34.473	76	167.55
12.247	27	59.525	34.927	77	169.76
12.701	28	61.729	35.380	78	171.96
13.154	29	63.934	35.834	79	174.17
13.608	30	66.139	36.287	80	176.37
14.061	31	68.343	36.741	81	178.57
14.515	32	70.548	37.195	82	180.78
14.969	33	72.753	37.648	83	182.98
15.422	34	74.957	38.102	84	185.19
15.876	35	77.162	38.555	85	187.39
16.329	36	79.366	39.009	86	189.60
16.783	37	81.571	39.463	87	191.80
17.237	38	83.776	39.916	88	194.01
17.690	39	85.980	40.370	89	196.21
18.144	40	88.185	40.823	90	198.42
18.597	41	90.390	41.277	91	200.62
19.051	42	92.594	41.730	92	202.83
19.504	43	94.799	42.184	93	205.03
19.958	44	97.003	42.638	94	207.23
20.412	45	99.208	43.091	95	209.44
20.865	46	101.41	43.545	96	211.64
21.319	47	103.62	43.998	97	213.85
21.772	48	105.82	44.452	98	216.05
22.226	49	108.03	44.906	99	218.26
22.680	50	110.23	45.360	100	220.46



CONVERSION TABLE [Inch-mm]

Inch – mm
1” – 10”

Inch Fraction	Inch Decimal	Inches										
		0	1	2	3	4	5	6	7	8	9	10
0	0	0	25.4000	50.8000	76.2000	101.6000	127.0000	152.4000	177.8000	203.2000	228.6000	254.0000
1/64	0.015625	0.3969	25.7969	51.1969	76.5969	101.9969	127.3969	152.7969	178.1969	203.5969	228.9969	254.3969
1/32	0.03125	0.7938	26.1938	51.5938	76.9938	102.3938	127.7938	153.1938	178.5938	203.9938	229.3938	254.7938
3/64	0.046875	1.1906	26.5906	51.9906	77.3906	102.7906	128.1906	153.5906	178.9906	204.3906	229.7906	255.1906
1/16	0.0625	1.5875	26.9875	52.3875	77.7875	103.1875	128.5875	153.9875	179.3875	204.7875	230.1875	255.5875
5/64	0.078125	1.9844	27.3844	52.7844	78.1844	103.5844	128.9844	154.3844	179.7844	205.1844	230.5844	255.9844
3/32	0.09375	2.3812	27.7812	53.1812	78.5812	103.9812	129.3812	154.7812	180.1812	205.5812	230.9812	256.3812
7/64	0.109375	2.7781	28.1781	53.5781	78.9781	104.3781	129.7781	155.1781	180.5781	205.9781	231.3781	256.7781
1/8	0.125	3.1750	28.5750	53.9750	79.3750	104.7750	130.1750	155.5750	180.9750	206.3750	231.7750	257.1750
9/64	0.140625	3.5719	28.9719	54.3719	79.7719	105.1719	130.5719	155.9719	181.3719	206.7719	232.1719	257.5719
5/32	0.15625	3.9688	29.3688	54.7688	80.1688	105.5688	130.9688	156.3688	181.7688	207.1688	232.5688	257.9688
11/64	0.171875	4.3656	29.7656	55.1656	80.5656	105.9656	131.3656	156.7656	182.1656	207.5656	232.9656	258.3656
3/16	0.1875	4.7625	30.1625	55.5625	80.9625	106.3625	131.7625	157.1625	182.5625	207.9625	233.3625	258.7625
13/64	0.203125	5.1594	30.5594	55.9594	81.3594	106.7594	132.1594	157.5594	182.9594	208.3594	233.7594	259.1594
7/32	0.21875	5.5562	30.9562	56.3562	81.7562	107.1562	132.5562	157.9562	183.3562	208.7562	234.1562	259.5562
15/64	0.234375	5.9531	31.3531	56.7531	82.1531	107.5531	132.9531	158.3531	183.7531	209.1531	234.5531	259.9531
1/4	0.25	6.3500	31.7500	57.1500	82.5500	107.9500	133.3500	158.7500	184.1500	209.5500	234.9500	260.3500
17/64	0.265625	6.7469	32.1469	57.5469	82.9469	108.3469	133.7469	159.1469	184.5469	209.9469	235.3469	260.7469
9/32	0.28125	7.1438	32.5438	57.9438	83.3438	108.7438	134.1438	159.5438	184.9438	210.3438	235.7438	261.1438
19/64	0.296875	7.5406	32.9406	58.3406	83.7406	109.1406	134.5406	159.9406	185.3406	210.7406	236.1406	261.5406
5/16	0.3125	7.9375	33.3375	58.7375	84.1375	109.5375	134.9375	160.3375	185.7375	211.1375	236.5375	261.9375
21/64	0.328125	8.3344	33.7344	59.1344	84.5344	109.9344	135.3344	160.7344	186.1344	211.5344	236.9344	262.3344
11/32	0.34375	8.7312	34.1312	59.5312	84.9312	110.3312	135.7312	161.1312	186.5312	211.9312	237.3312	262.7312
23/64	0.359375	9.1281	34.5281	59.9281	85.3281	110.7281	136.1281	161.5281	186.9281	212.3281	237.7281	263.1281
3/8	0.375	9.5250	34.9250	60.3250	85.7250	111.1250	136.5250	161.9250	187.3250	212.7250	238.1250	263.5250
25/64	0.390625	9.9219	35.3219	60.7219	86.1219	111.5219	136.9219	162.3219	187.7219	213.1219	238.5219	263.9219
13/32	0.40625	10.3188	35.7188	61.1188	86.5188	111.9188	137.3188	162.7188	188.1188	213.5188	238.9188	264.3188
27/64	0.421875	10.7156	36.1156	61.5156	86.9156	112.3156	137.7156	163.1156	188.5156	213.9156	239.3156	264.7156
7/16	0.4375	11.1125	36.5125	61.9125	87.3125	112.7125	138.1125	163.5125	188.9125	214.3125	239.7125	265.1125
29/64	0.453125	11.5094	36.9094	62.3094	87.7094	113.1094	138.5094	163.9094	189.3094	214.7094	240.1094	265.5094
15/32	0.46875	11.9062	37.3062	62.7062	88.1062	113.5062	138.9062	164.3062	189.7062	215.1062	240.5062	265.9062
31/64	0.484375	12.3031	37.7031	63.1031	88.5031	113.9031	139.3031	164.7031	190.1031	215.5031	240.9031	266.3031
1/2	0.5	12.7000	38.1000	63.5000	88.9000	114.3000	139.7000	165.1000	190.5000	215.9000	241.3000	266.7000
33/64	0.515625	13.0969	38.4969	63.8969	89.2969	114.6969	140.0969	165.4969	190.8969	216.2969	241.6969	267.0969
17/32	0.53125	13.4938	38.8938	64.2938	89.6938	115.0938	140.4938	165.8938	191.2938	216.6938	242.0938	267.4938
35/64	0.546875	13.8906	39.2906	64.6906	90.0906	115.4906	140.8906	166.2906	191.6906	217.0906	242.4906	267.8906
9/16	0.5625	14.2875	39.6875	65.0875	90.4875	115.8875	141.2875	166.6875	192.0875	217.4875	242.8875	268.2875
37/64	0.578125	14.6844	40.0844	65.4844	90.8844	116.2844	141.6844	167.0844	192.4844	217.8844	243.2844	268.6844
19/32	0.59375	15.0812	40.4812	65.8812	91.2812	116.6812	142.0812	167.4812	192.8812	218.2812	243.6812	269.0812
39/64	0.609375	15.4781	40.8781	66.2781	91.6781	117.0781	142.4781	167.8781	193.2781	218.6781	244.0781	269.4781
5/8	0.625	15.8750	41.2750	66.6750	92.0750	117.4750	142.8750	168.2750	193.6750	219.0750	244.4750	269.8750
41/64	0.640625	16.2719	41.6719	67.0719	92.4719	117.8719	143.2719	168.6719	194.0719	219.4719	244.8719	270.2719
21/32	0.65625	16.6688	42.0688	67.4688	92.8688	118.2688	143.6688	169.0688	194.4688	219.8688	245.2688	270.6688
43/64	0.671875	17.0656	42.4656	67.8656	93.2656	118.6656	144.0656	169.4656	194.8656	220.2656	245.6656	271.0656
11/16	0.6875	17.4625	42.8625	68.2625	93.6625	119.0625	144.4625	169.8625	195.2625	220.6625	246.0625	271.4625
45/64	0.703125	17.8594	43.2594	68.6594	94.0594	119.4594	144.8594	170.2594	195.6594	221.0594	246.4594	271.8594
23/32	0.71875	18.2562	43.6562	69.0562	94.4562	119.8562	145.2562	170.6562	196.0562	221.4562	246.8562	272.2562
47/64	0.734375	18.6531	44.0531	69.4531	94.8531	120.2531	145.6531	171.0531	196.4531	221.8531	247.2531	272.6531
3/4	0.75	19.0500	44.4500	69.8500	95.2500	120.6500	146.0500	171.4500	196.8500	222.2500	247.6500	273.0500
49/64	0.765625	19.4469	44.8469	70.2469	95.6469	121.0469	146.4469	171.8469	197.2469	222.6469	248.0469	273.4469
25/32	0.78125	19.8438	45.2438	70.6438	96.0438	121.4438	146.8438	172.2438	197.6438	223.0438	248.4438	273.8438
51/64	0.796875	20.2406	45.6406	71.0406	96.4406	121.8406	147.2406	172.6406	198.0406	223.4406	248.8406	274.2406
13/16	0.8125	20.6375	46.0375	71.4375	96.8375	122.2375	147.6375	173.0375	198.4375	223.8375	249.2375	274.6375
53/64	0.828125	21.0344	46.4344	71.8344	97.2344	122.6344	148.0344	173.4344	198.8344	224.2344	249.6344	275.0344
27/32	0.84375	21.4312	46.8312	72.2312	97.6312	123.0312	148.4312	173.8312	199.2312	224.6312	250.0312	275.4312
55/64	0.859375	21.8281	47.2281	72.6281	98.0281	123.4281	148.8281	174.2281	199.6281	225.0281	250.4281	275.8281
7/8	0.875	22.2250	47.6250	73.0250	98.4250	123.8250	149.2250	174.6250	200.0250	225.4250	250.8250	276.2250
57/64	0.890625	22.6219	48.0219	73.4219	98.8219	124.2219	149.6219	175.0219	200.4219	225.8219	251.2219	276.6219
29/32	0.90625	23.0188	48.4188	73.8188	99.2188	124.6188	150.0188	175.4188	200.8188	226.2188	251.6188	277.0188
59/64	0.921875	23.4156	48.8156	74.2156	99.6156	125.0156	150.4156	175.8156	201.2156	226.6156	252.0156	277.4156
15/16	0.9375	23.8125	49.2125	74.6125	100.0125	125.4125	150.8125	176.2125	201.6125	227.0125	252.4125	277.8125
61/64	0.953125	24.2094	49.6094	75.0094	100.4094	125.8094	151.2094	176.6094	202.0094	227.4094	252.8094	278.2094
31/32	0.96875	24.6062	50.0062	75.4062	100.8062	126.2062	151.6062	177.0062	202.4062	227.8062	253.2062	278.6062
63/64	0.984375	25.0031	50.4031	75.8031	101.2031	126.6031	152.0031	177.4031	202.8031	228.2031	253.6031	279.0031



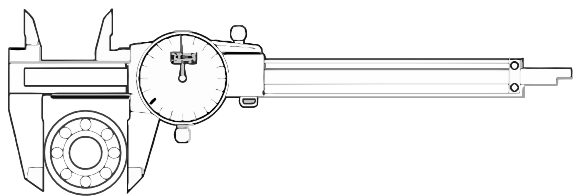
CONVERSION TABLE

Inch – mm
1” – 40”

		<i>Inches</i>									
<i>Inch</i>		<i>11</i>	<i>12</i>	<i>13</i>	<i>14</i>	<i>15</i>	<i>16</i>	<i>17</i>	<i>18</i>	<i>19</i>	<i>20</i>
<i>Fraction</i>	<i>Decimal</i>	<i>mm</i>									
0	0.0000	279.400	304.800	330.200	355.600	381.000	406.400	431.800	457.200	482.600	508.000
1 / 16	0.0625	280.988	306.388	331.788	357.188	382.588	407.988	433.388	458.788	484.188	509.588
1 / 8	0.1250	282.575	307.975	333.375	358.775	384.175	409.575	434.975	460.375	485.775	511.175
3 / 16	0.1875	284.162	309.562	334.962	360.362	385.762	411.162	436.562	461.962	487.362	512.762
1 / 4	0.2500	285.750	311.150	336.550	361.950	387.350	412.750	438.150	463.550	488.950	514.350
5 / 16	0.3125	287.338	312.738	338.138	363.538	388.938	414.338	439.738	465.138	490.538	515.938
3 / 8	0.3750	288.925	314.325	339.725	365.125	390.525	415.925	441.325	466.725	492.125	517.525
7 / 16	0.4375	290.512	315.912	341.312	366.712	392.112	417.512	442.912	468.312	493.712	519.112
1 / 2	0.5000	292.100	317.500	342.900	368.300	393.700	419.100	444.500	469.900	495.300	520.700
9 / 16	0.5625	293.688	319.088	344.488	369.888	395.288	420.688	446.088	471.488	496.888	522.288
5 / 8	0.6250	295.275	320.675	346.075	371.475	396.875	422.275	447.675	473.075	498.475	523.875
11 / 16	0.6875	296.862	322.262	347.662	373.062	398.462	423.862	449.262	474.662	500.062	525.462
3 / 4	0.7500	298.450	323.850	349.250	374.650	400.050	425.450	450.850	476.250	501.650	527.050
13 / 16	0.8125	300.038	325.438	350.838	376.238	401.638	427.038	452.438	477.838	503.238	528.638
7 / 8	0.8750	301.625	327.025	352.425	377.825	403.225	428.625	454.025	479.425	504.825	530.225
15 / 16	0.9375	303.212	328.612	354.012	379.412	404.812	430.212	455.612	481.012	506.412	531.812

		<i>Inches</i>									
<i>Inch</i>		<i>21</i>	<i>22</i>	<i>23</i>	<i>24</i>	<i>25</i>	<i>26</i>	<i>27</i>	<i>28</i>	<i>29</i>	<i>30</i>
<i>Fraction</i>	<i>Decimal</i>	<i>mm</i>									
0	0.0000	533.400	558.800	584.200	609.600	635.000	660.400	685.800	711.200	736.600	762.000
1 / 16	0.0625	534.988	560.388	585.788	611.188	636.588	661.988	687.388	712.788	738.188	763.588
1 / 8	0.1250	536.575	561.975	587.375	612.775	638.175	663.575	688.975	714.375	739.775	765.175
3 / 16	0.1875	538.162	563.562	588.962	614.362	639.762	665.162	690.562	715.962	741.362	766.762
1 / 4	0.2500	539.750	565.150	590.550	615.950	641.350	666.750	692.150	717.550	742.950	768.350
5 / 16	0.3125	541.338	566.738	592.138	617.538	642.938	668.338	693.738	719.138	744.538	769.938
3 / 8	0.3750	542.925	568.325	593.725	619.125	644.525	669.925	695.325	720.725	746.125	771.525
7 / 16	0.4375	544.512	569.912	595.312	620.712	646.112	671.512	696.912	722.312	747.712	773.112
1 / 2	0.5000	546.100	571.500	596.900	622.300	647.700	673.100	698.500	723.900	749.300	774.700
9 / 16	0.5625	547.688	573.088	598.488	623.888	649.288	674.688	700.088	725.488	750.888	776.288
5 / 8	0.6250	549.275	574.675	600.075	625.475	650.875	676.275	701.675	727.075	752.475	777.875
11 / 16	0.6875	550.862	576.262	601.662	627.062	652.462	677.862	703.262	728.662	754.062	779.462
3 / 4	0.7500	552.450	577.850	603.250	628.650	654.050	679.450	704.850	730.250	755.650	781.050
13 / 16	0.8125	554.038	579.438	604.838	630.238	655.638	681.038	706.438	731.838	757.238	782.638
7 / 8	0.8750	555.625	581.025	606.425	631.825	657.225	682.625	708.025	733.425	758.825	784.225
15 / 16	0.9375	557.212	582.612	608.012	633.412	658.812	684.212	709.612	735.012	760.412	785.812

		<i>Inches</i>									
<i>Inch</i>		<i>31</i>	<i>32</i>	<i>33</i>	<i>34</i>	<i>35</i>	<i>36</i>	<i>37</i>	<i>38</i>	<i>39</i>	<i>40</i>
<i>Fraction</i>	<i>Decimal</i>	<i>mm</i>									
0	0.0000	787.400	812.800	838.200	863.600	889.000	914.400	939.800	965.200	990.600	1016.000
1 / 16	0.0625	788.988	814.388	839.788	865.188	890.588	915.988	941.388	966.788	992.188	1017.588
1 / 8	0.1250	790.575	815.975	841.375	866.775	892.175	917.575	942.975	968.375	993.775	1019.175
3 / 16	0.1875	792.162	817.562	842.962	868.362	893.762	919.162	944.562	969.962	995.362	1020.762
1 / 4	0.2500	793.750	819.150	844.550	869.950	895.350	920.750	946.150	971.550	996.950	1022.350
5 / 16	0.3125	795.338	820.738	846.138	871.538	896.938	922.338	947.738	973.138	998.538	1023.938
3 / 8	0.3750	796.925	822.325	847.725	873.125	898.525	923.925	949.325	974.725	1000.125	1025.525
7 / 16	0.4375	798.512	823.912	849.312	874.712	900.112	925.512	950.912	976.312	1001.712	1027.112
1 / 2	0.5000	800.100	825.500	850.900	876.300	901.700	927.100	952.500	977.900	1003.300	1028.700
9 / 16	0.5625	801.688	827.088	852.488	877.888	903.288	928.688	954.088	979.488	1004.888	1030.288
5 / 8	0.6250	803.275	828.675	854.075	879.475	904.875	930.275	955.675	981.075	1006.475	1031.875
11 / 16	0.6875	804.862	830.262	855.662	881.062	906.462	931.862	957.262	982.662	1008.062	1033.462
3 / 4	0.7500	806.450	831.850	857.250	882.650	908.050	933.450	958.850	984.250	1009.650	1035.050
13 / 16	0.8125	808.038	833.438	858.838	884.238	909.638	935.038	960.438	985.838	1011.238	1036.638
7 / 8	0.8750	809.625	835.025	860.425	885.825	911.225	936.625	962.025	987.425	1012.825	1038.225
15 / 16	0.9375	811.212	836.612	862.012	887.412	912.812	938.212	963.621	989.012	1014.412	1039.812

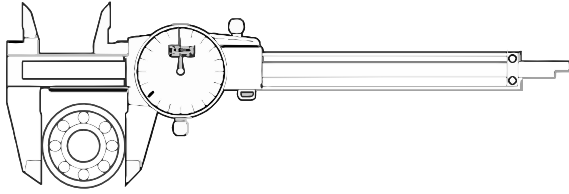


TOLERANCE TABLES

Tolerances for Shaft Diameters

units : μm

Diameter (mm)		Δ_{dmp}	d6	e6	f6	g5	g6	h5	h6	h7	h8	h9	h10	js5	js6	j5	j6	j7	k5	k6	k7	m5	m6	n6	p6
over	incl																								
3	6	0	-30	-20	-10	-4	-4	0	0	0	0	0	0	± 2.5	± 4.0	+3	+6	+8	+6	+9	+13	+9	+12	+16	+20
		-8	-38	-28	-18	-9	-12	-5	-8	-12	-18	-30	-48			-2	-2	-4	+1	+1	+1	+4	+4	+8	+12
6	10	0	-40	-25	-13	-5	-5	0	0	0	0	0	0	± 3.0	± 4.5	+4	+7	+10	+7	+10	+16	+12	+15	+19	+24
		-8	-49	-34	-22	-11	-14	-6	-9	-15	-22	-36	-58			-2	-2	-5	+1	+1	+1	+6	+6	+10	+15
10	18	0	-50	-32	-16	-6	-6	0	0	0	0	0	0	± 4.0	± 5.5	+5	+8	+12	+9	+12	+19	+15	+18	+23	+29
		-8	-61	-43	-27	-14	-17	-8	-11	-18	-27	-43	-70			-3	-3	-6	+1	+1	+1	+7	+7	+12	+18
18	30	0	-65	-40	-20	-7	-7	0	0	0	0	0	0	± 4.5	± 6.5	+5	+9	+13	+11	+15	+23	+17	+21	+28	+35
		-10	-78	-53	-33	-16	-20	-9	-13	-21	-33	-52	-84			-4	-4	-8	+2	+2	+2	+8	+8	+15	+22
30	50	0	-80	-50	-25	-9	-9	0	0	0	0	0	0	± 5.5	± 8.0	+6	+11	+15	+13	+18	+27	+20	+25	+33	+42
		-12	-96	-66	-41	-20	-25	-11	-16	-25	-39	-62	-100			-5	-5	-10	+2	+2	+2	+9	+9	+17	+26
50	80	0	-100	-60	-30	-10	-10	0	0	0	0	0	0	± 6.5	± 9.5	+6	+12	+18	+15	+21	+32	+24	+30	+39	+51
		-15	-119	-79	-49	-23	-29	-13	-19	-30	-46	-74	-120			-7	-7	-12	+2	+2	+2	+11	+11	+20	+32
80	120	0	-120	-72	-36	-12	-12	0	0	0	0	0	0	± 7.5	± 11.0	+6	+13	+20	+18	+25	+38	+28	+35	+45	+59
		-20	-142	-94	-58	-27	-34	-15	-22	-35	-54	-87	-140			-9	-9	-15	+3	+3	+3	+13	+13	+23	+37
120	180	0	-145	-85	-43	-14	-14	0	0	0	0	0	0	± 9.0	± 12.5	+7	+14	+22	+21	+28	+43	+33	+40	+52	+68
		-25	-170	-110	-68	-32	-39	-18	-25	-40	-63	-100	-160			-11	-11	-18	+3	+3	+3	+15	+15	+27	+43
180	250	0	-170	-100	-50	-15	-15	0	0	0	0	0	0	± 10.0	± 14.5	+7	+16	+25	+24	+33	+50	+37	+46	+60	+79
		-30	-199	-129	-79	-35	-44	-20	-29	-46	-72	-115	-185			-13	-13	-21	+4	+4	+4	+17	+17	+31	+50
250	315	0	-190	-110	-56	-17	-17	0	0	0	0	0	0	± 11.5	± 16.0	+7	± 16	± 26	+27	+36	+56	+43	+52	+66	+88
		-35	-222	-142	-88	-40	-49	-23	-32	-52	-81	-130	-210			-16			+4	+4	+4	+20	+20	+34	+56
315	400	0	-210	-125	-62	-18	-18	0	0	0	0	0	0	± 12.5	± 18.0	+7	± 18	+29	+29	+40	+61	+46	+57	+73	+98
		-40	-246	-161	-98	-43	-54	-25	-36	-57	-89	-140	-230			-18		-28	+4	+4	+4	+21	+21	+37	+62
400	500	0	-230	-135	-68	-20	-20	0	0	0	0	0	0	± 13.5	± 20.0	+7	± 20	+31	+32	+45	+68	+50	+63	+80	+108
		-45	-270	-175	-108	-47	-60	-27	-40	-63	-97	-155	-250			-20		-32	+5	+5	+5	+23	+23	+40	+68
500	630	0	-260	-145	-76	-	-22	-	0	0	0	0	0	-	± 22.0	-	-	-	-	+44	+70	-	+70	+88	+122
		-50	-304	-189	-120	-	-66	-	-44	-70	-110	-175	-280							0	0	-	+26	+44	+78
630	800	0	-290	-160	-80	-	-24	-	0	0	0	0	0	-	± 25.0	-	-	-	-	+50	+80	-	+80	+100	+138
		-75	-340	-210	-130	-	-74	-	-50	-80	-125	-200	-320							0	0	-	+30	+50	+88
800	1000	0	-320	-170	-86	-	-26	-	0	0	0	0	0	-	± 28.0	-	-	-	-	+56	+90	-	+90	+112	+156
		-100	-376	-226	-142	-	-82	-	-56	-90	-140	-230	-360							0	0	-	+34	+56	+100
1000	1250	0	-350	-195	-98	-	-28	-	0	0	0	0	0	-	± 33.0	-	-	-	-	+66	+105	-	+106	+132	+186
		-125	-416	-261	-164	-	-94	-	-66	-105	-165	-260	-420							0	0	-	+40	+66	+120
1250	1600	0	-390	-220	-110	-	-30	-	0	0	0	0	0	-	± 39.0	-	-	-	-	+78	+125	-	+126	+156	+218
		-160	-468	-298	-188	-	-108	-	-78	-125	-195	-310	-500							0	0	-	+48	+78	+140
1600	2000	0	-430	-240	-120	-	-32	-	0	0	0	0	0	-	± 46.0	-	-	-	-	+92	+150	-	+150	+184	+262
		-200	-522	-332	-212	-	-124	-	-92	-150	-230	-370	-600							0	0	-	+58	+92	+170



TOLERANCE TABLES
Tolerances for
Housing Bore Diameters

units : μm

Diameters (mm)		Δ_{Dmp}	E6	F6	F7	G6	G7	H6	H7	H8	J6	J7	JS6	JS7	K5	K6	K7	M5	M6	M7	N5	N6	N7	P6	P7
over	incl																								
10	18	0 -8	+43 +32	+27 +16	+34 +16	+17 +6	+24 +6	+11 0	+18 0	+27 0	+6 -5	+10 -8	± 5.5	± 9	+2 -6	+2 -9	+6 -12	-4 -12	-4 -15	0 -18	-9 -17	-9 -20	-5 -23	-15 -26	-11 -29
18	30	0 -9	+53 +40	+33 +20	+41 +20	+20 +7	+28 +7	+13 0	+21 0	+33 0	+8 -5	+12 -9	± 6.5	± 10.5	+1 -8	+2 -11	+6 -15	-5 -14	-4 -17	0 -21	-12 -21	-11 -24	-7 -28	-18 -31	-14 -35
30	50	0 -11	+66 +50	+41 +25	+50 +25	+25 +9	+34 +9	+16 0	+25 0	+39 0	+10 -6	+14 -11	± 8	± 12.5	+2 -9	+3 -13	+7 -18	-5 -16	-4 -20	0 -25	-13 -24	-12 -28	-8 -33	-21 -37	-17 -42
50	80	0 -13	+79 +60	+49 +30	+60 +30	+29 +10	+40 +10	+19 0	+30 0	+46 0	+13 -6	+18 -12	± 9.5	± 15	+3 -10	+4 -15	+9 -21	-6 -19	-5 -24	0 -30	-15 -28	-14 -33	-9 -39	-26 -45	-21 -51
80	120	0 -15	+94 +72	+58 +36	+71 +36	+34 +12	+47 +12	+22 0	+35 0	+54 0	+16 -6	+22 -13	± 11	± 17.5	+2 -13	+4 -18	+10 -25	-8 -23	-6 -28	0 -35	-18 -33	-16 -38	-10 -45	-30 -52	-24 -59
120	150	0 -18	+110 +85	+68 +43	+83 +43	+39 +14	+54 +14	+25 0	+40 0	+63 0	+18 -7	+26 -14	± 12.5	± 20	+3 -15	+4 -21	+12 -28	-9 -27	-8 -33	0 -40	-21 -39	-20 -45	-12 -52	-36 -61	-28 -68
150	180	0 -25	+110 +85	+68 +43	+83 +43	+39 +14	+54 +14	+25 0	+40 0	+63 0	+18 -7	+26 -14	± 12.5	± 20	+3 -15	+4 -21	+12 -28	-9 -27	-8 -33	0 -40	-21 -39	-20 -45	-12 -52	-36 -61	-28 -68
180	250	0 -30	+129 +100	+79 +50	+96 +50	+44 +15	+61 +15	+29 0	+46 0	+72 0	+22 -7	+30 -16	± 14.5	± 23	+2 -18	+5 -24	+13 -33	-11 -31	-8 -37	0 -46	-25 -45	-22 -51	-14 -60	-41 -70	-33 -79
250	315	0 -35	+142 +110	+88 +56	+108 +56	+49 +17	+69 +17	+32 0	+52 0	+81 0	+25 -7	+36 -16	± 16	± 26	+3 -20	+5 -27	+16 -36	-13 -36	-9 -41	0 -52	-27 -50	-25 -57	-14 -66	-47 -79	-36 -88
315	400	0 -40	+161 +125	+98 +62	+119 +62	+54 +18	+75 +18	+36 0	+57 0	+89 0	+29 -7	+39 -18	± 18	± 28.5	+3 -22	+7 -29	+17 -40	-14 -39	-10 -46	0 -57	-30 -62	-26 -73	-16 -87	-51 -97	-41 -98
400	500	0 -45	+175 +135	+108 +68	+131 +68	+60 +20	+83 +20	+40 0	+63 0	+97 0	+33 -7	+43 -20	± 20	± 31.5	+2 -25	+8 -32	+18 -45	-16 -43	-10 -50	0 -63	-33 -60	-27 -67	-17 -80	-55 -95	-45 -108
500	630	0 -50	+189 +145	+120 +76	+146 +76	+66 +22	+92 +22	+44 0	+70 0	+110 0	-	-	± 22	± 35	-	0 -44	0 -70	-	-26 -70	-26 -96	-	-44 -88	-44 -114	-78 -122	-78 -148
630	800	0 -75	+210 +160	+130 +80	+160 +80	+74 +24	+104 +24	+50 0	+80 0	+125 0	-	-	± 25	± 40	-	0 -50	0 -80	-	-30 -80	-30 -110	-	-50 -100	-50 -130	-88 -138	-88 -168
800	1000	0 -100	+226 +170	+142 +86	+176 +86	+82 +26	+116 +26	+56 0	+90 0	+140 0	-	-	± 28	± 45	-	0 -56	0 -90	-	-34 -90	-34 -124	-	-56 -112	-56 -146	-100 -156	-100 -190
1000	1250	0 -125	+261 +195	+164 +98	+203 +98	+94 +28	+133 +28	+66 0	+105 0	+165 0	-	-	± 33	± 52.5	-	0 -66	0 -105	-	-40 -106	-40 -145	-	-66 -132	-66 -171	-120 -186	-120 -225
1250	1600	0 -160	+298 +220	+188 +110	+235 +110	+108 +30	+155 +30	+78 0	+125 0	+195 0	-	-	± 39	± 62.5	-	0 -78	0 -125	-	-48 -126	-48 -173	-	-78 -156	-78 -203	-140 -218	-140 -265
1600	2000	0 -200	+332 +240	+212 +120	+270 +120	+124 +32	+182 +32	+92 0	+150 0	+230 0	-	-	± 46	± 75	-	0 -92	0 -150	-	-58 -150	-58 -208	-	-92 -184	-92 -242	-170 -262	-170 -320
2000	2500	0 -250	+370 +260	+240 +130	+305 +130	+144 +34	+209 +34	+110 0	+175 0	+280 0	-	-	± 55	± 87.5	-	0 -110	0 -175	-	-68 -178	-68 -243	-	-110 -220	-110 -285	-195 -305	-195 -370

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